

May 24, 1991

TO: Wayne Tung
FROM: Roger Amorosi

Daily Fax #495

1. In conversation with Karen Fierst this afternoon CAPA is relaying some problems pointed out by Entela as follows:

A. From their inspections at most of the Taiwan manufacturers, Entela is claiming that no manufacturer meets the thickness requirements on all or most of the parts. We realize this is ridiculous but what are they doing wrong. Perhaps they don't know how to use a micrometer!!

Please give us some back-up indicating how often the thickness is rechecked. I'm sure that as each part is checked that we are sure that the -0%, plus 20% is met.

Entela supposedly also met and confirmed the unavailability of proper thickness steel at China steel. Again ridiculous.

B. Tong Yang claims that DTL/CAPA is requiring that seals be put on all parts. Of course we all realize that this is the requirement but CAPA Board has not authorized any disciplinary action for non-application of seals. So Ms. Fierst is to recheck what is the meaning of this allegation.

C. An undisclosed manufacturer told Entela that DTL inspectors told them to increase their hole and slot sizes by 1.5mm verbally but there was no written spec change. This manufacturer has changed dies.

Hank indicated that there was a question about six months ago from Patrick along these lines but the proper answer was given. Please refer to paragraph 4.53 "the diameter of each hole in the competitive auto part shall not be less than the corresponding hole in the OEM reference standard part."

Also paragraph 4.5.1 states that "The competitive auto part mounting and attachment holes centerline tolerances cannot exceed 20% of the appropriate bolt diameters." Please provide an explanation.

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2. We have faxed separately to you the shipment page of your weekly report indicating receipt of various items.
3. Separately attached I will send you a copy of the responses of the Entela questions presented by Ms. Fierst on May 20, 1991. Also clarification memo from CAPA on the transition schedules. ✓
4. Wayne we will need from you an inventory of your seals as of Monday, and then again on Wednesday. You'll see this in the CAPA memo 7b.

RJA:pb
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